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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/727,501	12/05/2003	Sḥigenobu Kushihashi	1131-0494P	7190
2292	7590 07/18/2005		EXAMINER	
BIRCH STEWART KOLASCH & BIRCH PO BOX 747			TADESSE, YEWEBDAR T	
	RCH, VA 22040-0747		ART UNIT	PAPER NUMBER
	•		1734	
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Please find below and/or attached an Office communication concerning this application or proceeding.

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		Application No.	Applicant(s)				
		10/727,501	KUSHIHASHI ET AL.				
	Office Action Summary	Examiner	Art Unit				
		Yewebdar T. Tadesse	1734				
Period f	The MAILING DATE of this communication ap or Reply	pears on the cover sheet	with the correspondence addres	SS			
THE - Exte after - if th - if NO - Failt Any	MAILING DATE OF THIS COMMUNICATION. Insions of time may be available under the provisions of 37 CFR 1.7 SIX (6) MONTHS from the mailing date of this communication. In a period for reply specified above is less than thirty (30) days, a reply period for reply is specified above, the maximum statutory period ure to reply within the set or extended period for reply will, by statute reply received by the Office later than three months after the mailing led patent term adjustment. See 37 CFR 1.704(b).	136(a). In no event, however, may ly within the statutory minimum of will apply and will expire SIX (6) M e, cause the application to become	a reply be timely filed thirty (30) days will be considered timely. ONTHS from the mailing date of this commu	Inication.			
Status							
1)	Responsive to communication(s) filed on						
2a)□		s action is non-final.					
3)□							
·	closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Disposit	ion of Claims						
5)□ 6)⊠ 7)□	Claim(s) 1-11 is/are pending in the application 4a) Of the above claim(s) is/are withdra Claim(s) is/are allowed. Claim(s) 1-11 is/are rejected. Claim(s) is/are objected to. Claim(s) are subject to restriction and/or	wn from consideration.					
Applicat	ion Papers						
9)[	The specification is objected to by the Examine	er.					
•	The drawing(s) filed on is/are: a) acc		to by the Examiner.				
	Applicant may not request that any objection to the	drawing(s) be held in abey	/ance. See 37 CFR 1.85(a).				
	Replacement drawing sheet(s) including the correct	tion is required if the drawi	ng(s) is objected to. See 37 CFR 1	.121(d).			
11)□	The oath or declaration is objected to by the E	xaminer. Note the attach	ned Office Action or form PTO-1	52.			
Priority :	uìnder 35 U.S.C. § 119						
a)	Acknowledgment is made of a claim for foreign  All b) Some * c) None of:  1. Certified copies of the priority document  2. Certified copies of the priority document  3. Copies of the certified copies of the priority document  application from the International Burea  See the attached detailed Office action for a list	ts have been received. ts have been received in ority documents have been u (PCT Rule 17.2(a)).	Application No en received in this National Sta	ge			
Attachmen	t(s)						
	e of References Cited (PTO-892)		w Summary (PTO-413)				
3) 🛛 Infor	te of Draftsperson's Patent Drawing Review (PTO-948) mation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) er No(s)/Mail Date <u>12/05/2003</u> .		lo(s)/Mail Date of Informal Patent Application (PTO-152	!)			

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## **DETAILED ACTION**

## Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).
- 3. Claim 1 is rejected under 35 U.S.C. 103(a) as being unpatentable over Schorr et al (US 3,684,135) in view of JP-11-197572 (see English translated Abstract).

Schorr et al discloses (see column 3, lines 15-56 and Figs 1 and 2) a paste application device comprising an application nozzle (2) including a discharge opening directed to face an object that relatively travels with respect to application device (use in continuous rod making machines), the application nozzle discharging liquid fluid (paste) from the discharge opening and applying the fluid to the object; a first tank (container 8)

storing the fluid to be applied to the object; a second tank (container 72 arranged in series); a supply path connecting the second tank to (pipe 14) the application nozzle (2); feeding means (pipe 10) feeding the fluid from the first tank 8) to the second tank ((72); a supply path (14) connecting the second tank to the application nozzle (2) and pressurizing means (piston member 78 with assemblies) for sealing inside of the second tank (72) and applying a prescribed air pressure to the sealed space of the tank. Schorr et al lacks teaching fluid level-detecting means detecting the fluid level of the stored fluid in the second tank (72) and maintaining means for controlling fluid supply performed by the feeding means based on a detection result of the fluid level. However a coating apparatus provided with coating material supply pipes, tanks, detecting means and control system is well known in the art to efficiently apply coating on the substrate; for instance - JP-11-197572 discloses (see English translated Abstract) a coating applicator having a first tank (5), a second tank (storage container 21); feeding means (pipe 11) supplying coating material to the storage container (21), liquid level detector (6) detecting fluid level of liquid stored in the second tank (storage container 21) and maintaining means (control section 7with a supply control function) controlling fluid supplied to the storage container (21) based on the liquid level detector 6. It would have been obvious to one of ordinary skill in the art at the time the invention was made to include fluid level-detecting means detecting the fluid level of the stored fluid in the second tank (72) and maintaining means for controlling fluid supply performed by the feeding means based on a detection result of the fluid level in Schorr et al to stably apply a coating material to the substrate even when the coating material is supplied to

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the storage container (second tank) and the coating is applied to the substrate as taught by JP'572.

- 4. Claim 2 is rejected under 35 U.S.C. 103(a) as being unpatentable over Schorr et al (US 3,684,135) in view of JP-11-197572 as applied to claim 1 above, and further in view of Lockwood (US 3,348,520). Schorr et al lacks teaching a first tank open to the atmosphere. However in the application of coating materials, especially hot melt adhesive, it is known to leave a storing tank open to the atmosphere; for instance Lockwood discloses (see Fig 5 and claim 1) an open hot melt tank (90). It would have been obvious to one of ordinary skill in the art at the time the invention was made to include a tank open to the atmosphere in Schorr et al as desired.
- 5. Claims 3-4 are rejected under 35 U.S.C. 103(a) as being unpatentable over Schorr et al (US 3,684,135) in view of JP-11-197572 as applied to claim 1 above, and further in view of Buckler (US 5,999,106). Schorr et al lacks teaching a pressure-detecting indicator detecting pressure of the fluid supplied to the application nozzle and alarm means for giving a prescribed alarm when pressure detected is at a given or higher value. Buckler discloses a dispensing system provided with pressure indicators (sensors 50) and alarm means (display 254) indicating a prescribed alarm when the detected pressure detected by the pressure indicator (sensors 50) is a given or higher value (see Abstract, Fig 3 and column 20, lines 3-27). It would have been obvious to one of ordinary skill in the art at the time the invention was made to include a pressure

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detecting indicator detecting pressure of the fluid supplied to the application nozzle and alarm means for giving a prescribed alarm when pressure detected is at a given or higher value to monitor analyze and display adverse flow conditions as taught by Buckler (see Abstract).

6. Claims 5-8 are rejected under 35 U.S.C. 103(a) as being unpatentable over Schorr et al (US 3,684,135) in view of JP-11-197572 as applied to claim 1 above, and further in view of Abrahams (US 6,206,963), Grutza (US 3,762,882) and Kay et al (US 6,722,584).

Schorr discloses a nozzle (2), however lacks teaching the specific structures of the nozzles as claimed and the coating layer formed on a surface of the main body of the nozzle. Abrahams discloses (see Fig 1-4) a nozzle for the application of a fluid to a passing substrate comprising a conventional nozzle body (2) as described in Fig 1 of the prior art. The nozzle body comprising a valve needle (see column 4,line 25) capable of opening/closing a discharge opening of the application nozzle, a main body having a tip end (nozzle orifice 45, see Fig 2) directed to face the object, a discharge opening formed at the tip end of the main body and discharging the fluid to be applied to the object and a contact surface formed on the tip end of the main body, the contact surface spreading around circumference of the discharge opening and being brought into contact with the object; a discharge hole extending from the discharge opening toward inside of the main body and guiding flow of the fluid from the inside of the main body (see Fig 2); and a corner face (relief section 40) formed along the circumference of

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the discharge opening and chamfering a boundary between an inner wall of the discharge hole and the contact surface into a curved surface (see Fig 4, for channel 48). It would have been obvious to one of ordinary skill in the art at the time the invention was made to include a nozzle having a contact surface, discharge opening, a corner surface performing as claimed to evenly apply beads of adhesive. As to the coating layer formed on the main body by diamond electrodeposition coating. Grutza teaches (see Abstract) that a metal surface coated by a diamond electrodeposition produce extremely hard and wear resistant plate. Kay et al teaches (see column 4, lines 31-33) an internal bore of a nozzle honed by diamond to provide a highly polished surface. It would have been obvious to one of ordinary skill in the art at the time the invention was made to coat the main body and the contact surface including the corner face of the inner wall of the discharge hole of Schorr's nozzle as modified by diamond electrodeposition to prevent wear of the nozzle. It would have also been obvious to one of ordinary skill in the art at the time the invention was made to include an interior surface of the nozzle passageway having a polished surface in Schorr as modified to smoothly flow the coating material throughout the passageway of the nozzle.

7. Claims 9-11 are rejected under 35 U.S.C. 103(a) as being unpatentable over Abrahams (US 6,206,963) in view of Grutza (US 3,762,882) and Kay et al (US 6,722,584).

Abrahams discloses (see Fig 1-4) a nozzle for the application of a fluid to a passing substrate comprising a main body having a tip end (nozzle orifice 45, see Fig 2) directed

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to face the object, a discharge opening formed at the tip end of the main body and discharging the fluid to be applied to the object and a contact surface formed on the tip end of the main body, the contact surface spreading around circumference of the discharge opening and being brought into contact with the object; a discharge hole extending from the discharge opening toward inside of the main body and guiding flow of the fluid from the inside of the main body (see Fig 2); and a corner face (relief section 40) formed along the circumference of the discharge opening and chamfering a boundary between an inner wall of the discharge hole and the contact surface into a curved surface (see Fig 4, for channel 48). It would have been obvious to one of ordinary skill in the art at the time the invention was made to include a nozzle having a contact surface, discharge opening, a corner surface performing as claimed to evenly apply beads of adhesive. Abrahams lacks teaching a coating layer formed on the main body by diamond electrodeposition and an inner wall of a passage continuing to the discharge hole of the main body of the nozzle having polished surface. Grutza teaches (see Abstract) that a metal surface coated by a diamond (electrodeposition produce extremely hard and wear resistant. Kay et al teaches (see column 4, lines 31-33) an internal bore of a nozzle honed by diamond to provide a highly polished surface. It would have been obvious to one of ordinary skill in the art at the time the invention was made to coat the main body and the contact surface including the corner face of the inner wall (attaining polished surface) of the discharge hole of Abrahams' nozzle by diamond electrodeposition to prevent wear of the nozzle. It would have also been obvious to one of ordinary skill in the art at the time the invention was made to include

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an interior surface of the nozzle passageway having a polished surface in Schorr as modified to smoothly flow the coating material throughout the passageway of the nozzle.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Yewebdar T. Tadesse whose telephone number is (571) 272-1238. The examiner can normally be reached on Monday-Friday 8:00 AM-4: 30 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Chris Fiorilla can be reached on (571) 272-1187. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

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CHRIS FIORILLA SUPERVISORY PATENT EXAMINER